



POSITION GASKET AND AY-EMY3 ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)

POSITION GASKET ON END OF VALVE BETWEEN BODY OR AY-EMY3 AND SOLENOID OPERATOR BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

FLG	QTY	PART NO	DESCRIPTION
12	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
9	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
8	3	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP WITH MICROSPHERE ADHESIVE
5	2	V-562	NUT, SOLENOID, SIDE EXHAUST
4	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
3	1	AY-EMY3	ASSY - SPR CTR, CLSD CTR SPL, END MOUNT SOLENOID, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B3-10E	FINISHED - SOLID BODY, UPPER PILOTS, 3/8" STACKING VALVE

SECTION A-A
SCALE 1 : 1

3/8" CORD GRIP DIN CAP INCLUDED FORM A, ACC. TO EN 175301-803, ISO 4400

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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DRAWN: RMckenna DATE: 4/6/2016 CHECKED: KWaite DATE: 4/6/2016
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 4/6/2016

TITLE: 3/8" STACK, DBL SOL, 3 POS, SPR CTR, SOL SHFT, CLSD CTR SPL, INTR SAFE, 24VDC, SIDE VENT
PART NO.: EBSY3AC 24VDC
REV.: A

A NO.	DATE	REVISION
6	6/1/2018	ECG3 GASKET TO EMG3, SPL ASSY TO AY-EMY3.

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